TRANSFER FOR PULL TO MEASURE AND ELECTRICAL TESTING





OT-234

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This model of machine makes it possible to recover the working tolerances after lamination and annealing in a furnace of the heating elements. It is especially suited for oven heating elements and also offers the possibility to perform three electrical tests for quality control (ohm value, di-electric rigidity and insulation).

Pieces are loaded manually on the fork catenary created to facilitate insertion.

Length change is simple and quick with electronic control of the position on the pull heads.

An operator panel makes it possible to create working programmes that can quickly be called up via a product code.

GENERAL TECHNICAL CHARACTERISTICS:

Heating element diameter	mm	6.25-6.5-8-8.5
Heating element length	mm	600-3500
Max. drawing length	mm	100
Final length tolerance	mm	+/- 1
Installed electrical power	kW	5
Electrical power supply	volt	3x400+N
Pneumatic supply	bar	6
Productivity (average cycle time)	sec/cycle	4.5
Setup time at length change	min	4-5
Dimensions	mm.	5000x3500x1800H
Weight	kg.	2000

