

SIX-TUBE FILLING MACHINE FOR CARTRIDGE RESISTORS



SIX-ROD FILLER FOR CARTRIDGE RESISTORS

This filler model has been developed to fill cartridge resistors with the possibility of varying the speed of the vibrating unit carriage as well as its intensity. The filling time can also be set as well as the supplementary vibrating time once the oxide has been sealed off.

The vibrating carriage can pass over the length of the rods several times to guarantee more solid packing of the oxide.

Components and general characteristics:

- Base with supporting column for the unit and electric panel board.
- Upper vice block with oxide dispensing system having interchangeable mouthpieces.
- Moveable vibration block activated vertically by an electric motor with rapid comb exchange system.
- Motorised regulation of rod length.
- Electronic timers for adjustable filling times and speeds.

GENERAL TECHNICAL SPECIFICATIONS:

Time required to adjust equipment for size change	min.	2 ÷ 3
Electric power supply	V.	3x400+N 50 Hz
Installed electric power	kW	4
Pneumatic power supply	bar	6
Oxide tub capacity	Kg.	40 ÷ 50
Minimum resistor diameter	mm.	10
Maximum resistor diameter	mm.	20
Minimum resistor length	mm.	400
Maximum resistor length	mm.	1600
Dimensions	mm.	1000x600x3000
Weight	Kg.	250

