AUTOMATIC FEEDER FOR ROLLING MILL WITH DIELECTRIC STRENGTH TEST





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Automatic device to be placed on line with the rolling mill and to be feeded with a resistance to laminate wherever it ejects a rolled one.

The container for the heating elements, having a capacity of about 800 pieces, place a heating element on a contact with a dielectric strength test.

A testing equipment will deviate to a special container the faulty resistances, that, later on, will be salvaged.

The good resistance enters the rolling mill at the right moment by means of a motorized drawing frame rollers.

The cadence time from the moment of introduction is adjusted according to the length of the resistance.

A sensor for detecting the last piece of the production stops the all sequence of the line.

Easy adjustment for the various tube diameter.

It can be supplied without carrying out the dielectric strength test.

MAIN TECHNICAL CHARACTERISTICS:

Tube diameter	mm	6/12
Length heating element	mm	200/ 2500
Wattage installed	kW	2
Power supply	Volt	3x400/220 50 Hz
Pneumatic pressure	bar	6
Dimensions	mm	3200x1000x1300H
Weight	kg.	320

